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49455 STEIN MCEW	7590 11/23/200 E <b>N</b> , LLP	EXAMINER			
1400 EYE STR		WALFORD, NATALIE K			
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# Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

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	Application No.	Applicant(s)			
	10/718,640	SHIGEMURA ET AL.			
Office Action Summary	Examiner	Art Unit			
	NATALIE K. WALFORD	2879			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period w.  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	l. lely filed the mailing date of this communication. (35 U.S.C. § 133).			
Status					
1) Responsive to communication(s) filed on <u>24 Ju</u>	action is non-final. nce except for formal matters, pro				
Disposition of Claims					
4) Claim(s) 1-41 and 49-56 is/are pending in the a 4a) Of the above claim(s) 7-9,24,25,31-33 and a 5) Claim(s) is/are allowed. 6) Claim(s) 1-6,10,11,15,16,34,35 and 49-56 is/ar 7) Claim(s) 12-14,17-23,26-30 and 36-38 is/are of a subject to restriction and/or Application Papers 9) The specification is objected to by the Examine	39-41 is/are withdrawn from cons re rejected. bjected to. r election requirement.	ideration.			
10) ☐ The drawing(s) filed on 24 November 2003 is/an Applicant may not request that any objection to the confidence Replacement drawing sheet(s) including the correction 11) ☐ The oath or declaration is objected to by the Explanation is objected to be a proper in the Explanation is objected to be a proper in the Explanation is objected to be a	re: a)⊠ accepted or b)⊡ object drawing(s) be held in abeyance. See on is required if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>					
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO/SB/08)  Paper No(s)/Mail Date 6/24/09.	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	te			

#### **DETAILED ACTION**

## Response to Amendment

The Amendment, filed on June 24, 2006, has been entered and acknowledged by the Examiner. Claims 1-41 and 49-56 are pending in the instant application.

## Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-2, 4-6, 10, 15, 34, and 49-56 are rejected under 35 U.S.C. 102(b) as being anticipated by Himeshima et al. (US PUB 2001/0004469).

Regarding claim 1, Himeshima discloses an evaporation mask in figure 35 formed of a thin film (item 31), wherein the evaporation mask is drawn taut by application of tension (see FIG. 36e) and comprises: at least one mask unit, comprising: a plurality of main apertures (item 32), and a plurality of first dummy apertures (item 38) formed adjacent to outermost ones of the main apertures in a direction in which tension is applied to the evaporation mask (see FIG. 36e).

Regarding claim 2, Himeshima discloses the evaporation mask of claim 1, wherein the main apertures form an effective deposition area (see FIG. 35), and the first dummy apertures form an ineffective deposition area (see FIG. 35).

Regarding claim 4, Himeshima discloses the evaporation mask of claim 2, comprising at least two mask units (items 32, see two rows), and further comprising a plurality of second

dummy apertures (item 38) formed outside and adjacent to the outermost mask units in the direction in which tension is applied to the evaporation mask (see FIG. 35 and paragraph 110).

Regarding claim 5, Himeshima discloses the evaporation mask of claim 4, wherein the second dummy apertures are formed outside the effective deposition areas where the mask units are formed (see FIG. 35).

Regarding claim 6, Himeshima discloses the evaporation mask of claim 4, wherein at least one of the second dummy apertures is formed parallel to the main apertures of the mask units (see FIG. 35), and at least another one of the second dummy apertures is formed perpendicular to the main apertures (see FIG. 35).

Regarding claim 10, Himeshima discloses a method of manufacturing an organic electroluminescent (EL) device in figure 33, the method comprising: forming first electrodes (item 2) on a substrate (item 1); disposing an evaporation mask (item 31) to form an organic film (item 6) over the substrate, the evaporation mask drawn taut by application of tension (see FIG. 36e and paragraph 110) and having at least one mask unit, the mask unit comprising a plurality of main apertures (item 32) and a plurality of first dummy apertures (item 38) formed adjacent to outermost ones of the main apertures in a direction in which tension is applied to the evaporation mask; forming the organic film comprising an effective luminescent area to cover at least the first electrodes by evaporating an organic material containing an organic luminescent material through the main apertures (see FIG. 33), and forming a first dummy pattern area outside the effective luminescent area through the first dummy apertures (see FIG. 35); forming second electrodes (item 8) on the organic film so that the effective luminescent area is formed at an area where the first and second electrodes overlap; and scaling the resulting structure (paragraph 97).

Regarding claim 15, Himeshima discloses the method of claim 10, wherein in forming the second electrodes, an evaporation mask (item 31) to form the second electrodes is disposed over the substrate, the evaporation mask drawn taut by application of tension (see FIG. 36e) and having at least one mask unit, the mask unit comprising a plurality of main apertures (item 32) and a plurality of first dummy apertures (item 38) formed adjacent to the outermost main apertures in the direction in which tension is applied to the evaporation mask, the second electrodes are formed on the effective luminescent area through the main apertures (see FIG. 36e), and a second dummy pattern area is formed outside the effective luminescent area through the first dummy apertures (see FIG. 35).

Regarding claim 34, Himeshima discloses a method of manufacturing an organic EL device in figure 33, the method comprising: forming first electrodes (item 2) on a substrate (item 1) in a predetermined pattern; forming an organic film (item 6) comprising an effective luminescent area to cover at least the first electrodes by evaporating an organic material containing an organic luminescent material (item 6); disposing an evaporation mask (item 31) to form second electrodes (item 8) over the organic film, the evaporation mask drawn taut by application of tension (see FIG. 36e) and comprising a plurality of main apertures (item 32) and a plurality of first dummy apertures (item 38) formed adjacent to outermost ones of the main apertures in a direction in which tension is applied to the evaporation mask (see FIG. 36e); forming the second electrodes (item 8) through the main apertures so that the effective luminescent area is formed at an area where the first and second electrodes overlap (see FIG. 33), and forming a second dummy pattern area outside the effective luminescent area through the first dummy apertures (see FIG. 35); and sealing the resulting structure (paragraph 97).

Regarding claim 49, Himeshima discloses an evaporation mask in figure 35 formed of a thin film (item 31), wherein the evaporation mask is drawn taut by application of tension (see FIG. 36e), the evaporation mask comprising: at least one mask unit comprising: at least one main aperture (item 32), and at least one first dummy aperture (item 38) formed adjacent to an outermost at least one main aperture in a direction in which tension is applied to the evaporation mask (see FIG. 36e paragraph 110).

Regarding claim 50, Himeshima discloses the evaporation mask of claim 49, further comprising at least one second dummy aperture (item 38) formed outside and adjacent to the outermost at least one mask unit in the direction in which tension is applied to the evaporation mask (see FIG. 36e).

Regarding claim 51, Himeshima discloses a mask unit for an evaporation mask in figure 35, comprising: a main aperture (item 32); and a dummy aperture (item 38); wherein the dummy aperture is deformed when a tension is applied to the evaporation mask in a direction perpendicular to a longitudinal direction of the main aperture and a longitudinal direction of the dummy aperture (see FIG. 36e), thereby minimizing a deformation of the main aperture by the tension applied to the evaporation mask (paragraphs 81 and 110).

Regarding claim 52, Himeshima discloses the evaporation mask of claim 1, wherein a length of each of the first dummy apertures is equal to a length of each of the main apertures (see FIG. 35, top aperture of main aperture equal to dummy aperture in length).

Regarding claim 53, Himeshima discloses the method of claim 10, wherein a length of each of the first dummy apertures is equal to a length of each of the main apertures (see FIG. 35, top aperture of main aperture equal to dummy aperture in length).

Regarding claim 54, Himeshima discloses the method of claim 34, wherein a length of each of the first dummy apertures is equal to a length of each of the main apertures (see FIG. 35, top aperture of main aperture equal to dummy aperture in length).

Regarding claim 55, Himeshima discloses the evaporation mask of claim 49, wherein a length of each of the at least one first dummy aperture is equal to a length of each of the at least one main aperture (see FIG. 35, top aperture of main aperture equal to dummy aperture in length).

Regarding claim 56, Himeshima discloses the mask unit of claim 51, wherein a length of the dummy aperture is equal to a length of the main aperture (see FIG. 35, top aperture of main aperture equal to dummy aperture in length).

#### Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 3, 11, 16, and 35 are rejected under 35 U.S.C. 103(a) as being unpatentable over Himeshima et al. (US PUB 2001/0004469) in view of Nakagawara et al. (JP 2002-060927).

Regarding claim 3, Himeshima discloses the evaporation mask of claim 2, but does not expressly disclose that at least one of the first dummy apertures is formed parallel to the main apertures, and at least another one of the first dummy apertures is formed perpendicular to the main apertures, as claimed by Applicant. Nakagawara is cited to show a mask in figure 1 with

dummy apertures (item 3) that are formed parallel and perpendicular to main apertures (item 2). Nakagawara teaches that this pattern on the mask can absorb thermal expansion of the mask during formation (paragraph 6).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify Himeshima's invention to include at least one of the first dummy apertures is formed parallel to the main apertures, and at least another one of the first dummy apertures is formed perpendicular to the main apertures as suggested by Nakagawara for absorbing thermal expansion of the mask during formation.

Regarding claim 11, Himeshima discloses the method of claim 10, but does not expressly disclose that at least one of the first dummy apertures is formed parallel to the main apertures, and at least another one of the first dummy apertures is formed perpendicular to the main apertures, as claimed by Applicant. Nakagawara is cited to show a mask in figure 1 with dummy apertures (item 3) that are formed parallel and perpendicular to main apertures (item 2).

Nakagawara teaches that this pattern on the mask can absorb thermal expansion of the mask during formation (paragraph 6).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify Himeshima's invention to include at least one of the first dummy apertures is formed parallel to the main apertures, and at least another one of the first dummy apertures is formed perpendicular to the main apertures as suggested by Nakagawara for absorbing thermal expansion of the mask during formation.

Regarding claim 16, Himeshima discloses the method of claim 15, but does not expressly disclose that at least one of the first dummy apertures is formed parallel to the main apertures,

and at least another one of the first dummy apertures is formed perpendicular to the main apertures, as claimed by Applicant. Nakagawara is cited to show a mask in figure 1 with dummy apertures (item 3) that are formed parallel and perpendicular to main apertures (item 2).

Nakagawara teaches that this pattern on the mask can absorb thermal expansion of the mask during formation (paragraph 6).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify Himeshima invention to include at least one of the first dummy apertures is formed parallel to the main apertures, and at least another one of the first dummy apertures is formed perpendicular to the main apertures as suggested by Nakagawara for absorbing thermal expansion of the mask during formation.

Regarding claim 35, Himeshima discloses the method of claim 34, but does not expressly disclose that at least one of the first dummy apertures is formed parallel to the main apertures, and at least another one of the first dummy apertures is formed perpendicular to the main apertures, as claimed by Applicant. Nakagawara is cited to show a mask in figure 1 with dummy apertures (item 3) that are formed parallel and perpendicular to main apertures (item 2). Nakagawara teaches that this pattern on the mask can absorb thermal expansion of the mask during formation (paragraph 6).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify Himeshima's invention to include at least one of the first dummy apertures is formed parallel to the main apertures, and at least another one of the first dummy apertures is formed perpendicular to the main apertures as suggested by Nakagawara for absorbing thermal expansion of the mask during formation.

Application/Control Number: 10/718,640 Page 9

Art Unit: 2879

## Allowable Subject Matter

Claims 12-14, 17-23, 26-30, and 36-38 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

The following is a statement of reasons for the indication of allowable subject matter:

Regarding claim 12, the references of the Prior Art of record fails to teach or suggest the combination of the limitations as set forth in claim 12, specifically for the limitation of at least two organic EL devices are manufactured in a single process, and the evaporation mask comprises at least two mask units, through each of which the organic film of a single organic EL device can be deposited, and a plurality of second dummy apertures outside and adjacent to outermost ones of the mask units in the direction in which tension is applied to the evaporation mask in combination with other claimed features of the present claimed invention.

Regarding claims 13-14, claims 13-14 are allowable for the reasons given in claim 12 because of their dependency status from claim 12.

Regarding claim 17, the references of the Prior Art of record fails to teach or suggest the combination of the limitations as set forth in claim 17, specifically for the limitation of at least two organic EL devices are manufactured in a single process, and the evaporation mask comprises at least two mask units, through each of which the second electrodes of a single organic EL device can be deposited, and a plurality of second dummy apertures outside and adjacent to the outermost mask units in the direction in which tension is applied to the evaporation mask in combination with other claimed features of the present claimed invention.

Regarding claims 18-19, claims 18-19 are allowable for the reasons given in claim 17 because of their dependency status from claim 17.

Regarding claim 20, the references of the Prior Art of record fails to teach or suggest the combination of the limitations as set forth in claim 20, specifically for the limitation of at least two organic EL devices are manufactured in a single process, the second electrodes are formed using an evaporation mask drawn taut by application of tension and having at least two mask units, through which the second electrodes of the organic EL devices can be deposited, and the evaporation mask comprises a plurality of second dummy apertures outside and adjacent to outermost mask units in the direction in which tension is applied to the evaporation mask in combination with other claimed features of the present claimed invention.

Regarding claims 21-22, claims 21-22 are allowable for the reasons given in claim 20 because of their dependency status from claim 20.

Regarding claim 23, the references of the Prior Art of record fails to teach or suggest the combination of the limitations as set forth in claim 23, specifically for the limitation of at least two mask units each comprising a plurality of main apertures and a plurality of second dummy apertures formed outside and adjacent to outermost ones of the mask units in a direction in which tension is applied to the evaporation mask; forming the organic film comprising an effective luminescent area to cover at least the first electrodes by evaporating an organic material containing an organic luminescent material through the main apertures of each of the mask units; forming second electrodes on the organic film so that the effective luminescent area is formed at an area where the first and second electrodes overlap in combination with other claimed features of the present claimed invention.

Regarding claims 26-30, claims 26-30 are allowable for the reasons given in claim 23 because of their dependency status from claim 23.

Regarding claim 36, the references of the Prior Art of record fails to teach or suggest the combination of the limitations as set forth in claim 36, specifically for the limitation of at least two mask units, through each of which the second electrodes of a single organic EL device can be deposited, and a plurality of second dummy apertures outside and adjacent to outermost ones of the mask units in the direction in which tension is applied to the evaporation maskin combination with other claimed features of the present claimed invention.

Regarding claims 37-38, claims 37-38 are allowable for the reasons given in claim 36 because of their dependency status from claim 36.

#### Response to Arguments

Applicant's arguments with respect to claims 1-41 and 49-56 have been considered but are most in view of the new ground(s) of rejection.

### **Contact Information**

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Natalie K. Walford whose telephone number is (571)-272-6012. The examiner can normally be reached on Monday-Friday, 8 AM - 4:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nimesh Patel can be reached on (571)-272-2457. The fax phone number for the organization where this application or proceeding is assigned is (571)-273-8300.

Application/Control Number: 10/718,640 Page 12

Art Unit: 2879

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated

information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

nkw /Natalie K Walford/ Examiner, Art Unit 2879

/NIMESHKUMAR D. PATEL/ Supervisory Patent Examiner, Art Unit 2879